

## **#5 – Inventory Management**

**Inventory** monitoring by continuous level feedback to a local display depicting volumetric measurement.

- Goal is to know how much liquid is in the tank.
- System requires three components: Transmitter, Display & 24 VDC Power Supply.
- Display can also be a controller, PLC, SCADA, DCS, etc.
- Display can be located next to tank, remotely in a control room or both.
- Displays, when combined with relays, can control alarms, pumps & valves for high, low & automatic control functions.
- To span the output for interfacing to an actuated valve or VFD, use a display with a 4-20mA repeater output.



Power

Supply

24 VDC

Loop

Display

# BONUS

## Combine Inventory Management with Alarm or Auto Fill/Empty

**Combining** the above transmitters with a local display with relays add high alarms, low alarms, auto fill or auto empty applications to inventory monitoring.

- Goal is to directly control pumps, valves or alarms along with monitoring how much liquid is in the tank.
- Choose a display that is powered from 120/240 VAC or 24 VDC.
  - 120/240 VAC systems will typically have a 24 VDC power supply and require just the transmitter and the display.
    - Add 2 or 4 relays (3A) to directly switch most alarms and valves.
  - o 24 VDC systems will require the transmitter, the display and a separate 24 VDC power supply.
    - <sup>o</sup> Add 2 relays (1A) to directly switch most alarms (audible and visual).
- Display can be located next to tank, remotely in a control room or both.
- A repeater output can stil be used to interface to an actuated valve or VFD or to continue the 4-20mA signal to a central controller (PLC, SCADA, DCS, etc.).

### Solutions:



DataView 120/240 VAC Powered Display



DataLoop 24 VDC Loop Powered Display





#### **Ordering EchoWave**

Guided Wave Radar



XXXStandard or custom length

(2) metallic/concrete tanks only

#### **Ordering DataView**

120/240 VAC Powered Display powered



Mount